



APPROVED BY:
ARIOLS Ltd.
HACCP/BRC supervisor
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PRODUCT SPECIFICATION

ARIOLS Ltd.

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Version No.11.
Valid from: 23.08.2024.

Specification

DUMPLINGS LAUKU 2,5kg, QUICK-FROZEN

Product parameters:

<u>Physical characteristics :</u>	Pastry filled with meat. Undamaged surface evenly matted.																
<u>Organoleptic characteristics:</u>	Smell featured to a fresh meat with aroma of spices, without any side smells. Surface is clean, with no technological leavings, mold or non-featured addmixtures.																
<u>Microbiological:</u>	E.coli n=5, c=2, m=5x10 ² CFU/g, M=5x10 ³ CFU/g; Total microbial count < 2x10 ⁶ CFU/g; Salmonella – absence in 25g.																
<u>Allergens:</u>	Gluten (wheat), soya, mustard, celery.																
<u>GMO:</u>	Ready product and it's raw materials do not contain genetically modified organisms.																
<u>Metal detection:</u>	Ready product is scrutinized with 1,5 mm Ferrous, 2,5 mm Nonferrous, 3 mm Stainless caliber stainless detector.																
<u>Labelling of a product:</u>	Each packaging unit is marked with a label containing following information: Dumplings Lauku 2,5kg, quick-frozen Ingredients: dough (premium quality wheat flour, potable water, salt, rapeseed oil), meat filling 45% (±5%) (mechanically separated chicken (49%), onion, potable water, pork fat (12,7%), soya flakes, salt, soya protein (soya protein, soya fibre), garlic granules, spice mix (flavour enhancer E621, mustard seeds, celery), black pepper, sugar). Product may contain milk and egg traces. Do not refreeze after defrosting. Product is ready for consumption only after thermal treatment! Keep in a temperature -18°C. Frozen:, Best before:, Production batch number L: (see on the package). Producer: SIA ARIOLS, Rūpniecības 14a, Ludza, LV-5701, Lāti. Tel.: +371 65707226. E-mail: ariols@inbox.lv, www.ariols.lv. <table><tr><th colspan="2">Nutritional value per 100g:</th></tr><tr><td>Energy value</td><td>1072 kJ / 255 kcal</td></tr><tr><td>Fats</td><td>8,8 g</td></tr><tr><td>of which: - saturated fatty acids</td><td>2,9 g</td></tr><tr><td>Carbohydrates</td><td>32,9 g</td></tr><tr><td>of which: - sugar</td><td>3,0 g</td></tr><tr><td>Protein</td><td>11,0 g</td></tr><tr><td>Salt</td><td>1,18 g</td></tr></table>	Nutritional value per 100g:		Energy value	1072 kJ / 255 kcal	Fats	8,8 g	of which: - saturated fatty acids	2,9 g	Carbohydrates	32,9 g	of which: - sugar	3,0 g	Protein	11,0 g	Salt	1,18 g
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<u>Primary packaging type:</u>	Product is packed in PET/PE plastic bag, which is sealed up by merging the edge (seam). Product weight in a package – <i>Dumplings Lauku</i> 2,5kg. Compliance to EK 1935/2004 and 10/2011 has been checked.
<u>Secondary packaging type:</u>	Carton box, self-stick label, that contains marking. Adhesive tape may be used to seal a carton box.
<u>Product storage temperature:</u>	-18 (±3) °C.
<u>Transportation requirements:</u>	Cooling camera -18 (±3) °C.
<u>Accompanying documents:</u>	Labeling on a transport packaging, certificates (of quality, compliance and etc.), financial documents.
<u>Expiration date:</u>	In compliance with storage requirements, temperature -18 (±3) °C, shelf life - 360 days.
<u>Cooking instructions:</u>	Remove the package before consumption and: 1) add dumplings to the boiling water with salt added. Boil them until they float. Then cook on a slow fire for more 5-7 min; 2) fry on a frying pan with oil added or steampot until they get a light brown colour. Dumplings are served warm. Can be added butter, sour cream, ketchup, vinegar, different sauces.
<u>Consumption restrictions:</u>	Commonly accepted. Consumer risk groups are not known, except persons that are allergic to any ingredient of the product (check allergens part and information provided on a label).

Changes made in this document:

Date	Changes
14.08.2020	Change of microbiological parameters in accordance with changes to the Test Plan.
25.03.2021	Reformatting in accordance with document management procedures.
24.01.2022	Reviewed and approved without changes.
15.02.2022	1. Microbiological parameters changed in accordance with changes to the Test Plan; 2. Dough composition changed (egg mass removed). The composition of the stuffing has been changed (turkey MAG has been changed to chicken MAG).
14.02.2023	Reviewed and approved without changes.
14.02.2024	Reviewed and approved without changes.
23.08.2024	Changed product metal detection information.